KARARA MINING LIMITED

RFQ-2026-P2-2007

Dry Stack TSF - Site Clearing Work, Sweep 13 Enabling Works

21/09/2026

Synopsis

Dry Stack TSF - Site Clearing Work, Sweep 13 Enabling Works

Disclaimer

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Contents

1. Glossary....4
2. Scope of Work....6
3. COMPANY STANDARDS....10
4. Health Safety and Environment Management....12
5. QUALITY ASSURANCE AND TESTING....13

1. Glossary

Wherever the words “Company, Purchaser or Buyer” are used, it shall mean Karara Mining Limited, Wherever the words “Contractor, Supplier” are used it shall mean the person so named in the Contract (and its successors and permitted assigns).

Wherever the words “Company’s Representative, Purchaser’s Representative or Buyer’s Representative” are used, it shall mean the person so named in the Contract (and its successors and permitted assigns).

Term	Definition
Authorities	Any statutory, public, municipal, governmental or administrative department, commission, authority, agency or entity with jurisdiction in connection with the WUC.
BoD	Basis of Design.
CCIWA	Chamber of Commerce and Industry Western Australia.
CDRL	Contractor Data and Document Requirements List.
Company’s Project Requirements	Has the meaning ascribed to it in the Contract
Company’s Representative’s nominee	Means an individual appointed in writing by the Company’s Representative under the Contract.
Contract	The agreement between the Company and the Contractor to which this Scope of Work pertains.
DSO	Direct Shipping Ore.
Execution Date	Means the date on which the Formal Instrument of Agreement is signed by the Company.
Equipment	Means the goods to be supplied or supplied by the Supplier.
FAT	Factory Acceptance Testing.
FEED	Front End Engineering Design.
GPA	Geraldton Port Authority.
HAZOP	Hazard and Operability Review.
HME	Heavy Mining Equipment.
HSEC	Health, Safety, Environment and Community.
HV	High Voltage.
IFC	Issued For Construction.
KIOP	Karara Iron Ore Project.
kW	Kilowatt.
LV	Low Voltage.
MCC	Motor Control Centre
Mine site	The location of the KIOP mine at Karara in the Mid-West Region of Western Australia, approximately 215 km East of Geraldton and 320 km North-North East of Perth.
MIS	Management Information Systems.
MTOs	Material Take Offs.
MV	Medium Voltage
P&IDs	Piping and Instrumentation Diagrams.
PCS	Process Control System
PEP	Project Execution Plan.
PFDs	Process Flow Diagrams.

Term	Definition
PMC	Project Management Contracting
PLC	Programmable Logic Controller
Port Site	Geraldton Port
SCADA	System Control and Data Acquisition.
SDRL	Supplier Data and Document Requirements List.
SoW	Scope of Work.
SWIN	South West Interconnected Networks.
Supplementary Requirements	Specifications, standards, regulations and codes of practice set out at Section 4 of this SoW.
Tenderer	Means a person who lodges a tender for the Work.
Work	Includes the supply of Equipment.
WUC	Means the whole of the Work to be carried out under the contract.

2. Scope of Work

2. 1. Purpose

Karara Mining Limited (KML) requires a suitably experienced Contractor to provide all labour, supervision, mobile plant, equipment and supporting facilities required to undertake land clearing, vegetation and topsoil relocation, gravel mining, access road construction / diversion and drainage works associated with preparation for the Dry TSF Sweep 13 and Sweep 14 expansions.

The works will be undertaken in two phases. Phase 1 will utilise the currently approved ground-disturbance area, allowing works to commence ahead of approval for the additional southern expansion area. Phase 2 will be released by KML following receipt of the required approval.







2.2. Phase 1 – Current Approved Ground Disturbance Area

The Contractor shall clear and prepare the nominated area within the current approved ground-disturbance boundary, generally as shown on the KML supplied scope drawing.

The works shall include:

- Clear vegetation within the nominated Sweep 13 / 14 preparation footprint
- Machines undertaking land clearing shall be fitted with operational GPS machine guidance and work to the electronic clearing limits and depth provided by KML
- Push, load, haul and place cleared vegetation at the nominated vegetation stockpile. Indicative haul distance is approximately 2,500 m
- Strip topsoil from the nominated footprint to the depth and limits specified by KML
- Load, haul and place topsoil at the nominated topsoil stockpile. Indicative haul distance is approximately 1,500 m
- Maintain separation between vegetation, topsoil and other materials

- Construct and maintain stockpiles within the locations nominated by KML
- Protect existing infrastructure and remain within the approved clearing boundary at all times

The approximate quantities for the works are:
- Land clearing area: 270,000 m² (27 ha)
- Topsoil stripping: 27,000 m³
- Topsoil and vegetation relocation: approximately 125,000 m³

2. 3. Access Road and Drain Diversion

The Contractor shall relocate / divert the existing western access road and associated drain, generally as shown on the KML supplied scope drawing, to provide clearance for the Sweep 13 / 14 expansion.

The scope shall include:
- Preparation and construction of the new road alignment
- Diversion / construction of associated drainage
- Suitable road formation, crossfall and compaction
- Gravel sheeting of the completed road
- Tie-ins to existing operational access roads
- Maintenance of drainage functionality throughout the works
- Maintaining suitable operational access to the Dry TSF during construction

Where practical, the new access shall be established before the existing access is removed or made unavailable.

2.4 Gravel Mining and Placement

The Contractor shall mine approximately 35,000 tonnes of suitable gravel from the KML nominated source area for construction of the Sweep 13 and Sweep 14 conveyor runways.

The scope shall include:
- Mining / excavation of approximately 35,000t of gravel
- Loading and haulage
- Placement into the nominated gravel stockpile and / or direct delivery to nominated work areas
- Construction and management of the gravel stockpile
- Mining and placement of additional gravel above the 35,000t quantity as required to sheet the new access roads constructed under this scope

The Contractor shall provide suitable rates to allow actual gravel quantities to be reconciled.

2.5 Phase 2 – Southern Extension Following Approval

Phase 2 shall commence only following written instruction from KML once the required environmental/ground-disturbance approval has been received.

The Phase 2 works shall include:
- Extend the Phase 1 clearing footprint approximately 150 m further south along the Sweep 13 / 14 expansion area
- Clear vegetation and strip topsoil using the same controls and requirements as Phase 1
- Load and transport vegetation and topsoil to the nominated stockpile locations
- Extend the southern access road along the entire southern boundary of the required expansion footprint
- Tie the southern access road into the road established under Phase 1
- Extend the associated drainage diversion along the southern boundary
- Tie the new drainage into the existing drainage system at locations nominated by KML
- Sheet the completed access road using suitable gravel mined under this scope

Final Phase 2 limits and quantities will be confirmed by KML following approval and survey set-out.

2.6. Site Establishment and Contractor Facilities

The Contractor shall establish and maintain all facilities and services required to support its workforce and mobile equipment for the duration of the works.

This shall include:

- Establish and maintain a suitable heavy mobile equipment go-line / parking area, including safe access, delineation and separation of light and heavy vehicles
- Provide suitable personnel transport between nominated KML / site facilities and the work area for the Contractor's workforce
- Provide all routine servicing, maintenance and breakdown support for Contractor plant and equipment
- Provide appropriately equipped service vehicles and maintenance personnel
- Provide and manage oils, lubricants and other consumables required for Contractor equipment
- Manage waste, hydrocarbons and maintenance activities in accordance with KML site and environmental requirements
- Provide a suitable crib facility for the Contractor workforce
- Provide and regularly service appropriate toilet / ablution facilities
- Maintain the go-line, crib facilities and work areas in a clean and serviceable condition
- Remove temporary facilities and equipment and leave the area in an acceptable condition following completion of the works

2.7. Contractor Requirements

The Contractor shall provide all labour, supervision, operators, mobile plant, equipment, servicing, maintenance, transport and ancillary resources necessary to complete the scope.

Plant selection shall be suitable for the required:

- land clearing and vegetation handling
- topsoil stripping
- loading and haulage
- gravel mining
- road and drainage construction
- material placement and compaction
- ongoing maintenance of the work areas and access roads during execution

All machines undertaking land clearing shall be fitted with GPS machine guidance capable of displaying the KML supplied clearing boundaries.

The Contractor shall comply with all applicable KML site requirements, TMPs, environmental requirements and ground-disturbance conditions.

No clearing outside the area formally released by KML is permitted.

The Contractor shall also provide appropriate dust suppression, traffic management, erosion controls and housekeeping and manage interaction between the works and ongoing Dry TSF operations.

2.8. KML Responsibilities

KML will provide:

- Diesel
- Approved ground-disturbance and clearing boundaries
- Electronic survey / design files required for GPS machine guidance
- Nominated vegetation, topsoil and gravel stockpile locations
- Nominated gravel mining / source area
- Required access road and drainage alignments

- Applicable environmental requirements for vegetation and topsoil handling
- Access to the nominated work areas
- Written release to commence Phase 2 following receipt of the required environmental/ground-disturbance approval

2.9. Tender Submission Requirements
The Contractor shall provide a detailed tender submission with Phase 1 and Phase 2 clearly separated.

Pricing shall clearly identify:
- Mobilisation and demobilisation
- Site establishment
- Clearing and vegetation handling
- Topsoil stripping, loading and relocation
- Road / drainage construction / diversion and sheeting
- Gravel mining, loading, haulage and stockpiling
- Equipment maintenance and breakdown support
- Crib and toilet facilities and ongoing servicing
- Any other significant costs required to deliver the complete scope

The tender shall also include the proposed mobile equipment fleet and GPS capability, workforce and supervision, working hours / roster, estimated duration for each phase, execution methodology, basic project schedule and assumptions / exclusions.

Contractors shall identify any proposed KML-supplied services or facilities within their tender. Unless specifically agreed by KML, the Contractor shall assume responsibility for providing the resources and facilities necessary to execute its scope.

2.10 Phase 1 commencement
Phase 1 shall be priced and scheduled on the basis of commencement as soon as practicable following contract award and release of the work area by KML.

Phase 2 shall be separately priced and scheduled to allow KML to release the additional works once the required southern ground-disturbance approval has been received.

3. COMPANY STANDARDS

The field work shall be executed typically in accordance with the Company's Procedures and Standard, but not limited to the documents listed herein. If available, the CORP- Corporate Standard shall be used, however if not available, the other referenced document shall apply. The issue of any new Corporate Standard shall supersede the equivalent referenced document.

Document No.	Title
CORP-EN-PRO-1004_6	ENVIRONMENTAL PROCEDURE - APPROVAL REQUESTS AND GROUND DISTURBANCE
CORP-EN-PRO-1008_3	ENVIRONMENTAL PROCEDURE - BORROW PITS
CORP-HS-PRO-1008_6	MOBILE PLANT, EQUIPMENT AND LIGHT VEHICLE PROCEDURE (1)
CORP-HS-PRO-1015_2	EXCAVATION AND PENETRATION PROCEDURE (1)
CORP-HS-PRO-1048_0	BULK EARTHWORKS AND CIVIL WORKS PROCEDURE
1000-PC-SPC-1002	CONTRACTOR PROGRESS REPORTING AND PLANNING
CORP-AD-FRM-1050	KML PERSONNEL COMPLIANCE VERIFICATION FORM
CORP-AD-SPC-1001	Supplier Data Instruction Specification
CORP-AD-SPC-1002	Contractor Data Requirements Specifications
CORP-EN-FRM-1009	VEHICLE AND MOBILE EQUIPMENT WEED INSPECTION FORM

CORP-EN-PLN-1001	Construction Environmental Management Plan
CORP-EN-PLN-1008	Fauna Management Plan
CORP-EN-PLN-1010	ENVIRONMENTAL PLAN - DUST MANAGEMENT PLAN
CORP-EN-PLN-1011	FLORA AND VEGETATION MANAGEMENT PLAN
CORP-EN-PLN-1013	ENVIRONMENTAL WASTE MANAGEMENT PLAN
CORP-EN-PLN-1020	OPERATIONAL ENVIRONMENT MANAGEMENT PLAN
CORP-EN-PRO-1009	Environmental Procedure - Flora, Weeds And Plant Pathogens
CORP-GE-PLN-1002	Document and Data Management Plan
CORP-HR-POL-1016	SITE COMMUTE AND REGIONAL TRAVEL POLICY
CORP-HS-FRM-10/1	Confined Space Entry Permit
CORP-HS-FRM-1011	(CRAW) KIOP CRITICAL RISK ASSESSMENT REGISTER
CORP-HS-FRM-1053	MOBILE PLANT, EQUIPMENT AND LIGHT VEHICLE ACCESS REQUEST, INSPECTION AND RISK ASSESSMENT
CORP-HS-FRM-1085	HSE CONTRACTOR PRE-QUALIFICATION QUESTIONNAIRE
CORP-HS-PLN-1001	OCCUPATIONAL HEALTH & SAFETY MANAGEMENT PLAN
CORP-HS-PLN-1003	EMERGENCY MANAGEMENT PLAN
CORP-HS-PLN-1011	HEALTH, SAFETY & TRAINING PRE-MOBILISATION REQUIREMENTS
CORP-HS-POL-1001	KARARA HEALTH & SAFETY POLICY
CORP-HS-POL-1001	Karara Health And Safety Policy
CORP-HS-POL-1031	FATIGUE MANAGEMENT POLICY
CORP-HS-POL-1032	KML CONTRACTOR HSEQ GUIDELINES
CORP-HS-PRO-100/	Crane Management Procedure
CORP-HS-PRO-1008	MOBILE PLANT, EQUIPMENT AND LIGHT VEHICLE PROCEDURE
CORP-HS-PRO-101/	Lightning Management Procedure
CORP-HS-PRO-1022	SITE ENTRY AND SECURITY PROCEDURE
CORP-HS-PRO-1027	FITNESS FOR WORK PROCEDURE
CORP-HS-PRO-1037	PERSONAL PROTECTIVE EQUIPMENT PROCEDURE
CORP-HS-PRO-1041	OH&S RISK MANAGEMENT PROCEDURE
CORP-HS-PRO-1052	ALCOHOL AND OTHER DRUGS PROCEDURE
CORP-HS-PRO-1063	Respiratory Protection Procedure
CORP-HS-STD-1033	Lifting Equipment And Operations Standard
CORP-HS-STD-1042	STORAGE AND USE OF HAZARDOUS SUBSTANCES STANDARD
CORP-PC-SPC-1002 1000-PC-SPC-1002	Contractor Progress Reporting and Planning Specifications
CORP-QA-SPC-1001	Supplier Quality Requirements
CORP-QA-SPC-1003	CONTRACTOR QUALITY REQUIREMENTS SPECIFICATION
CORP-TR-PRO-1003	Induction Procedure

4. Health Safety and Environment Management

4.1 Health and Safety Management

All work undertaken on this project shall be carried out with the greatest regard and attention to safety issues. The Occupational Health and Safety Management Plan document number CORP-HS-PLN-1001 outlines the minimum safety and health requirements to be implemented in delivery of services to the Company for the project. The Contractor shall comply with all safety requirements of the relevant Acts, Regulations, By-Laws, Codes of Practice, Standards and other regulatory requirements.
The safety and health of personnel shall be considered in the design and planning stage and shall be considered when reviewing the project standards documentation. Hazards considered shall include hazard which will be encountered during procurement and expediting, construction, commissioning, operations and maintenance. Particular attention shall be paid to providing safe design access and egress of personnel, ergonomic operations and maintenance activities.

4.2 Environmental Considerations and Compliance

The contractor will comply with all regulatory and company environmental standards. The specific environmental requirements are detailed in the contract including the company's document CORP-EN- PLN-1020 (or latest revisions thereof) (Health Safety Environment) of the contract. The contractor acknowledges and agrees that the lump sums payment for the execution of the work and the program include allowance for compliance with all requirements including environmental requirements of the contract including the following.

- Unauthorized vegetation disturbance;
- Uncontrolled)unauthorized release of fuel)lubricants from equipment;
- Uncontrolled release of dust;
- Uncontrolled)unauthorized release of any liquid that will damage the environment;
- Protection of wildlife.

4.3 Site Supervision and Management

The contractor will appoint a site supervisor who will be the contractor's representative under the contract and accountable for the WUC and the central point of contact for the company's representative. The contractor's representative is one of the key personnel under the contract. The contractor's representative will be a competent construction professional with significant understanding of such types of earthworks construction similar to the WUC and the Works required by the contract.

The contractor will maintain at all times full supervision of the Works by a competent section 44 Company appointed supervisor experienced in the WUC and this type of work in addition to a full time safety officer. Both will be key personnel under the contract.

The company's representative may direct the contractor to cease work and the contractor will be required to cease work if in the opinion of the company's representative safety and supervisory resources required by the contract are not adequate at the site at any point in time.

A project organization structure indicating all key personnel will be included in the contractor's Method Statement. The personnel roster will be included in the contractor's Method Statement.

4.4 Site Safety

The contractor will carry out all work in a safe and professional manner and in accordance with the Work Health and Safety Act 2020 and all relevant Regulations, Code of Practice etc.
The contractor will complete a Critical Risk Assessment Workshop (CRAW) prior to mobilization to and commencement of any work on site. The procedure for CRAW includes (but not limited to) the following.

1. The contractor shall complete the CRAW template provided by the company's representative and populate it completely with all identified risks proposed methods of mitigating or eliminating them and submit to the company's representative for review. This requires the contractor to conduct an internal workshop with all of its personnel;

2. The company will review the contractor's CRAW template and related documents and send comments back to contractor;
3. The contractor shall provide representatives (all key personnel including a safety officer and project manager)superintendent) who will attend a review workshop meeting with the company's representative on site;
4. After the workshop meeting, the contractor shall make any revisions to the contractor's CRAW template and related documents and send the final completed contractor's CRAW and related documents back to the company's representative for approval before any work (including site mobilization) can commence;
5. All the contractor's personnel shall complete company inductions and be certified as satisfactory by the company's representative prior to commencement of work on site.
6. In addition, the contractor's personnel will be required to complete area specific inductions such as the dry stack induction and be certified as satisfactory by the company's representative prior to commencement of work in that particular area.
7. All Company and area specific inductions for the contractor's personnel shall not exceed 5 hours per individual, unless contractor staff is deemed to require extra inductions by Company HSE and if conditions on site change necessitating further inductions.

5. QUALITY ASSURANCE AND TESTING

The Contractor shall be responsible for all quality management activities necessary to assure that the Work meets the project requirements.
The Contractor shall establish and maintain a Quality Program that is based on ISO 9001.2000 and complies with Karara Mining Limited requirements.
The Quality Program shall provide systems that ensure activities associated with carrying out the Work are auditable, including the activities of Sub-Engineering Consultants and Vendors